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## **CLAIMS**

## What is claimed is:

- A structure for cooking or heating food, comprising:
- a) a nonwoven base layer comprising a polymeric material with glass transition temperature  $t_{\rm g}$  greater than 240 degrees Celsius or a melting temperature  $t_{\rm m}$  greater than 270 degrees Celsius, and
- b) a layer of a microwaveable coating, the coating comprising:

i) a microwave interactive material of carbon and

- ii) a binder comprising a silicate or a naturally occurring polymer or a derivative thereof.
- The structure of claim 1 wherein the base layer comprises
  nonwoven paper.
  - 3. The structure of claim 2 wherein the base layer comprises aramid.
- 20 4. The structure of claim 3 wherein the base layer comprises para-aramid.
  - 5. The structure of claim 1 wherein the base layer comprises a spunlaced sheet.

6. The structure of claim 1 wherein the binder is selected from the group consisting of soy protein, animal protein, silicates, polysaccharides, derivatives, and mixtures thereof.

- The structure of claim 1 wherein the layer of microwaveable coating is continuous.
  - 8. The structure of claim 1 wherein the layer of microwaveable coating is discontinuous.

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- 9. A structure for cooking or heating food, comprising:
- a) a nonwoven base layer comprising a polymeric material with glass transition temperature  $t_g$  greater than 240 degrees Celsius or a melting temperature  $t_m$  greater than 270 degrees Celsius, and
  - an intermediate layer comprising:
    a cellulosic polymer, or naturally occurring polymer
    which is not cellulosic, or derivative thereof;
  - c) a layer of a microwaveable coating, the coating comprising;
    - i) a microwave interactive material of carbon and
  - ii) a binder comprising a silicate or a naturally occurring polymer or a derivative thereof.
- 10. The structure of claim 9 wherein the base layer comprises nonwoven paper.
- 11. The structure of claim 9 wherein the base layer comprises20 aramid.
  - 12. The structure of claim 9 wherein the base layer comprises para-aramid.
- 25 13. The structure of claim 9 wherein the base layer comprises a spunlaced sheet.
  - 14. The structure of claim 9 wherein the binder or intermediate layer is selected from the group consisting of soy protein, animal protein, silicates, polysaccharides, derivatives, and mixtures thereof.
    - 15. The structure of claim 9 wherein the layer of microwaveable coating is continuous.

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- 16. The structure of claim 9 wherein the layer of microwaveable coating is discontinuous.
- 17. A method of heating a food in contact with a structure5 comprising:
  - a) a nonwoven base layer comprising a polymeric material with glass transition temperature  $t_{\rm g}$  greater than 240 degrees Celsius or a melting temperature  $t_{\rm m}$  greater than 270 degrees Celsius, and
- b) a layer of a microwaveable coating, the coating comprising:
  - iii) a microwave interactive material of carbon and
  - iv) a binder comprising a silicate or a naturally occurring polymer or derivative thereof
- wherein the food is in contact with (b) comprising the step of applying microwave energy to the food and structure.